

4AG 20V Camshaft Position Pin Explanations

We recommend that all TODA Racing camshafts should be used in conjunction with TODA Racing free adjusting cam pulleys.

In the case that the STD cam pulley is to be used (Intake with VVT function) the following information is required:

TODA's 4AG20V camshaft is based on the AE1 O1 engine, so no extra modifications are required.

The AE1 1 1 engine (Black rocker cover) can also use this camshaft but may require the following modifications. This is due to the cam dowel pin location on the STD camshaft. The position of the STD cam center angle when used with the STD pulley of the AE1 1 1 engine is 1 20deg.

TODA's camshaft center angle is 1 25deg when used with the STD pulley, this may require the cam to be retarded by 5deg.

Thoughts wanting to re-time the cam to the manufactures STD central cam timing position, we recommend that you use the two stepped dowel pin (TODA Parts Numbers : 1 41 00-1 1 1 -000 /2,000yen).

Draw the pin out being careful not to damage it as you may require it later. Inset the two step dowel pin using a plastic hammer as shown in fig1 . Note the hole is deeper than required. The camshaft is very delicate be careful not to damage it especially around the oil seal area and the front of the shaft.

Insert the pulley onto the cam and rotate the pulley with the cam fixed in the direction of engine rotation.

This new position of the cam pulley retards the timing by the required 5deg.

The above information does not guarantee improved performance, only that the cam can be positioned to the manufactures original setting.

We strongly recommend that all TODA Racing camshafts should be used in conjunction with TODA Racing free adjusting cam pulleys.

Think carefully before caring out the above work.

