

## What's new !!

## Suzuki Swift Sport ZC31S/M16A Capacity Up KIT

**M16A** SUZUKI Swift Sport

## □ M16A Capacity Up 1884 KIT

TODA Racing introduces a Capacity up kit for the Suzuki SWIFT M16A engine.

Increasing the capacity from 1586 to 1884cc through a larger bore improves the whole engine performance. With retaining the standard stroke the engines sporty characteristics are maintained.

An extra increase in performance can be gain when used together with TODA High Power Camshafts and Inner Shim Kit.

■ M16A Capacity Up piston KIT for ZC31S  $\Phi 85.00\text{mm}$ 

13050-M16-000 List Price 79,000yen

## SUZUKI

Engine Type	Bore×Stroke	Displacement	Crown Volume*1	Projection Height*2	Part No.	Price(Set)	Reference C/R*3
M16A 1884 Piston KIT ZC31S	$\phi 85.00 \times 83\text{mm}$	1884cc	-8.2cc/-9.9cc	-0.3mm	13050-M16-000	¥79,000	TODA head GK t=0.6mm $\xi \approx 12.2:1$
M16A 1586 Piston KIT ZC31S	$\phi 78.00 \times 83\text{mm}$	1586cc	-8.2cc/-9.9cc	-0.3mm	13050-M16-T00	¥79,000	TODA head GK t=0.6mm $\xi \approx 10.0:1$

※1 Crown volume is measured "from the piston shoulder"/ "from the deck of the block". ※2 Piston shoulder height is measured from the deck of the block.  
 ※3 The compression ratios given above are only to be taken as a guide, measurements are required.

## KIT Contents

- ① TODA Forged Piston KIT ( $\phi 85.00\text{mm}$ ) Piston/Piston ring/Piston pin/Piston pin clip  
 ※TODA Power Liner & TODA 86mm Metal Head Gasket is required(Sold separately)

Deflic coating (Lubricous film) is applied to the piston skirt, for a reduction in friction and loads as well as improved durability.

■ M16A Power Liner KIT for ZC31S  $\Phi 85.00\text{mm}$ 

11102-M16-003 List Price 190,000yen

Increasing the bore size from the original 78mm to 85mm takes the capacity from 1586 to 1884cc. Increasing both performance and sporty ness.

The kit price includes liners, fitting of the liners and all machining work to be carried out on the block, including special honing. (Piston KIT sold separately)



## ■ M16A High Stopper Metal Head Gasket

12251-M16-106 List Price 30,000yen

Thickness : 0.6mm Bore Size :  $\Phi 86.0\text{mm}$

